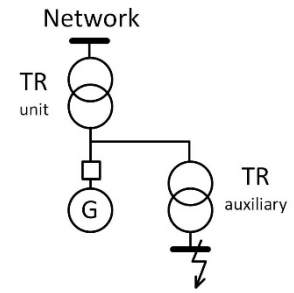


Example 1.1

Calculate an ideal symmetrical 3-phase short circuit current I''_{k3} [kA] in auxiliary 6 kV side according to the single line diagram. The generator is operated at its rated voltage $U_g = U_{gn} = 10$ kV. The network is operated at $U_n = 220$ kV. Neglect a contribution of current from motoric loads, consider HV system as an infinity bus.



Parameters:

Generator (G): $S_{gn} = 100$ MVA, $U_{gn} = 10$ kV, $x''_d = 15\%$

Unit transformer: $S_{utn} = 100$ MVA, ratio: 10/220 kV, $e_{kut} \approx x_{kut} = 15\%$

Auxiliary transformer: $S_{atn} = 20$ MVA, ratio: 10/6 kV, $e_{kat} \approx x_{kat} = 10\%$

$$S_B = S_{atn} = 20 \text{ MVA}, U_B = 6 \text{ kV}$$

$$x_{ut} = e_{kut} \cdot \frac{S_B}{S_{utn}} \cdot p_{at}^2 \cdot \left(\frac{U_{utpn}}{U_B} \right)^2 = 0,15 \cdot \frac{20}{100} \cdot \left(\frac{6}{10} \right)^2 \cdot \left(\frac{10}{6} \right)^2 = 0,03$$

$$x_g = x''_d \cdot \frac{S_B}{S_{gn}} \cdot p_{at}^2 \cdot \left(\frac{U_{gn}}{U_B} \right)^2 = 0,15 \cdot \frac{20}{100} \cdot \left(\frac{6}{10} \right)^2 \cdot \left(\frac{10}{6} \right)^2 = 0,03$$

$$x_{ekv} = x_g \parallel x_{ut} + x_{at} = \frac{0,03 \cdot 0,03}{0,03 + 0,03} + 0,1 = 0,115 = 11,5\%$$

$$u_n = p_{at} \cdot p_{ut} \cdot \frac{U_n}{U_B} = \frac{6}{10} \cdot \frac{10}{220} \cdot \frac{220}{6} = 1, u_g = p_{at} \cdot \frac{U_g}{U_B} = \frac{6}{10} \cdot \frac{10}{6} = 1$$

$$u_{ekv} = \left(\frac{u_n}{x_{ut}} + \frac{u_g}{x_g} \right) \cdot \left(\frac{1}{x_{ut}} + \frac{1}{x_g} \right)^{-1} = \frac{u_n + u_g}{\frac{x_{ut} \cdot x_g}{x_g + x_{ut}}} = \frac{u_n \cdot x_g + u_g \cdot x_{ut}}{x_g + x_{ut}} = \frac{1 \cdot 0,3 + 1 \cdot 0,3}{0,3 + 0,3} = 1$$

$$i_k = \frac{u_{ekv}}{x_{ekv}} = \frac{1}{0,115} = 8,696$$

$$I''_{k3} = i_k \cdot \frac{S_B}{\sqrt{3} \cdot U_B} = 8,696 \cdot \frac{20}{\sqrt{3} \cdot 6} = 16,74 \text{ kA}$$

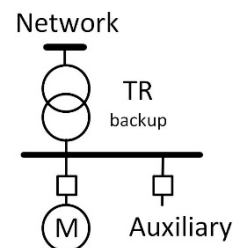
Example 1.2

An auxiliary substation is fed by backup transformer as shown in the picture. Calculate auxiliary voltage U_{aux} [kV] during motor starting.

Parameters:

Network: $U_n = 110$ kV, infinity bus

Backup transformer: $S_{nr} = 25$ MVA, $e_k = 0,1$, $p = 110/10$ kV



Motor: $S_{nM} = 4 \text{ MVA}$, $U_{nM} = 10 \text{ kV}$, startup current: $i_{startM} = I_{startM} / I_{nM} = 4 \text{ p.u.}$

Auxiliary (rest): $S_{aux} = 15 \text{ MVA}$, $\cos \varphi_{aux} = 0,8$

$U_B = 10 \text{ kV}$ a $S_B = 25 \text{ MVA}$

$$u_n = \frac{U_n}{U_B \cdot p} = \frac{110}{10 \cdot \frac{110}{10}} = 1, \quad x_{TR} = e_k \cdot \frac{S_B}{S_{nT}} = 0,1 \cdot \frac{25}{25} = 0,1$$

$$Q_{nM} = i_{start} \cdot S_{nM} = 4 \cdot 4 = 16 \text{ MVAr}, \quad Q_{aux} = S_{aux} \sqrt{1 - \cos^2 \varphi_{aux}} = 15 \cdot 0,6 = 9 \text{ MVAr}$$

$$x_{start} = \frac{S_B}{Q_{tot}} = \frac{S_B}{Q_{aux} + Q_{nM}} = \frac{25}{9 + 16} = 1$$

$$u_{aux} = \frac{x_{start}}{x_{TR} + x_{start}} = \frac{1}{0,1 + 1} = 0,909$$

$$U_{aux} = u_{aux} \cdot U_B = 0,909 \cdot 10 = 9,09 \text{ kV}$$

Example 2.1

An auxiliary substation is fed by backup transformer as shown in the picture.

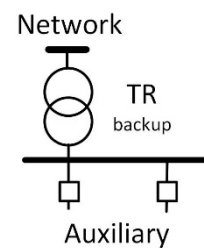
Calculate auxiliary voltage U_{aux} [kV] during total auxiliary start-up.

Parameters:

Network: $U_n = 110 \text{ kV}$, infinity bus

Backup transformer: $S_{nT} = 25 \text{ MVA}$, $e_k = 0,1$, $p = 110/10 \text{ kV}$

Auxiliary start-up parameters: $P_{start} = 10 \text{ MW}$, $Q_{start} = 62,5 \text{ MVAr}$



$U_B = 10 \text{ kV}$ a $S_B = 25 \text{ MVA}$

$$u_n = \frac{U_n}{U_B \cdot p} = \frac{110}{10 \cdot \frac{110}{10}} = 1, \quad x_{TR} = e_k \cdot \frac{S_B}{S_{nT}} = 0,1 \cdot \frac{25}{25} = 0,1$$

$$x_{start} = \frac{S_B}{Q_{start}} = \frac{25}{62,5} = 0,4$$

$$u_{aux} = \frac{x_{start}}{x_{TR} + x_{start}} = \frac{0,4}{0,1 + 0,4} = 0,8$$

$$U_{aux} = u_{aux} \cdot U_B = 0,8 \cdot 10 = 8 \text{ kV}$$

Example 3.1

Conductors of three phase system 10,5 kV are rectangular, type Al 63x10 mm (one per phase), span length between supports is 1m and phase distance is 0,5m. Make a decision, which type of support do you select and whether a conductor use is suitable for conductor arrangement:

- 1) Horizontal
- 2) Vertical

Mounted clamp means total height elongation by 3,5 cm ($T = 0,035 \text{ m}$)

Number of spans/supports: 4/5

Input data:

$$d_m = 0,5 \text{ m} \quad \sigma_{0,2} = 120 \text{ MPa}$$

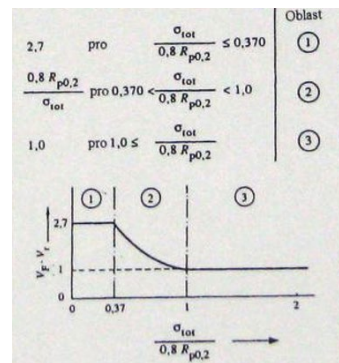
$$I_{k3}'' = 25 \text{ kA} \quad \kappa = 1,7$$

(without respecting double CO)

For this case:

$$V_\sigma \cdot V_r = 1$$

$$V_F \cdot V_r$$



Typ nosníku a způsob upevnění

Typ

nosník o jednom poli	A a B prosté podepření		A	$\alpha_A = 0,5$ $\alpha_B = 0,5$	$\beta = 1$
	A : vetknutí B : prosté podepření		B	$\alpha_A = 0,625$ $\alpha_B = 0,375$	$\beta = 0,73$
	A a B vetknutí		C	$\alpha_A = 0,5$ $\alpha_B = 0,5$	$\beta = 0,5$
nosník o více polích o stejných rozpětích	2 pole		D	$\alpha_A = 0,375$ $\alpha_B = 1,25$	$\beta = 0,73$
	3 nebo více polí		E	$\alpha_A = 0,4$ $\alpha_B = 1,1$	$\beta = 0,73$

Select a suitable support from following list

	Minimum 50 Hz (wet) withstand [kV]	Leakage distance [mm]	Maximum working cantilever load [kN]	Section length H [mm]	Diameter D [mm]
1.	75	174	5	130	60
2.	75	187	10	130	72
3.	75	195	16	130	90

Solution:

Peak short circuit current is:

$$i_{p3} = \kappa \cdot \sqrt{2} \cdot I_{k3}'' = 1,7 \cdot \sqrt{2} \cdot 25 = 59,9 \text{ kA}$$

Force between main conductors for both cases:

$$F_{m3} = \frac{\mu_0}{2\pi} \cdot \frac{\sqrt{3}}{2} \cdot i_{p3}^2 \cdot \frac{l}{d_m} = \frac{4\pi \cdot 10^{-7}}{2\pi} \cdot \frac{\sqrt{3}}{2} \cdot 59,9^2 \cdot 10^6 \cdot \frac{1}{0,5} = 1,242 \text{ kN}$$

Factors:

$$\beta = 0,73 \quad V_\sigma \cdot V_r = 1 \quad q \cdot \sigma_{0,2} = 1,5 \cdot 120 = 180 \text{ MPa}$$

Force effects on conductors:

1) Vertical arrangement

$$Z = \frac{a \cdot b^2}{6} = \frac{0,010 \cdot 0,063^2}{6} = 6,615 \cdot 10^{-6} \text{ m}^3$$

$$\sigma_m = V_\sigma \cdot V_r \cdot \beta \cdot \frac{F_{m3} \cdot l}{8 \cdot Z} = 1,0,73 \cdot \frac{1,242 \cdot 10^3 \cdot 1}{8 \cdot 6,615 \cdot 10^{-6}} = 17,1 \text{ MPa}$$

Conductors are OK, because

$$\sigma_{tot} < q \cdot \sigma_{0,2} \text{ i.e. } 17,1 < 180$$

2) Horizontal arrangement

$$Z = \frac{0,063 \cdot 0,010^2}{6} = 1,05 \cdot 10^{-6} \text{ m}^3$$

$$\sigma_m = V_\sigma \cdot V_r \cdot \beta \cdot \frac{F_{m3} \cdot l}{8 \cdot Z} = 1,0,73 \cdot \frac{1,242 \cdot 10^3 \cdot 1}{8 \cdot 1,05 \cdot 10^{-6}} = 107,9 \text{ MPa}$$

Conductors are OK, because

$$\sigma_{tot} < q \cdot \sigma_{0,2} \text{ i.e. } 107,9 < 180$$

Force effects on supports:

1) Vertical arrangement

$$\frac{0,8 \cdot \sigma_{0,2}}{\sigma_{tot}} = \frac{0,8 \cdot 120}{2,85} > 2,7 \Rightarrow V_F \cdot V_r = 2,7 \quad \alpha_{crit} = \alpha_B = 1,1$$

$$F_D = V_F \cdot V_r \cdot \alpha \cdot F_{m3} = 2,7 \cdot 1,1 \cdot 1,242 = 3,69 \text{ kN}$$

$$T = 0,035 \text{ m}$$

$$\frac{3,69}{0,8} \cdot \frac{0,13 + 0,035}{0,13} = 5,85 \text{ kN} < P$$

Corresponding support is 10 kN

2) Horizontal arrangement

$$\frac{0,8 \cdot \sigma_{0,2}}{\sigma_{tot}} = \frac{0,8 \cdot 120}{107,9} = 0,889 < 1 \Rightarrow V_F \cdot V_r = 1 \quad \alpha_{crit} = \alpha_B = 1,1$$

$$F_D = V_F \cdot V_r \cdot \alpha \cdot F_{m3} = 1.1 \cdot 1.1 \cdot 242 = 1,37 \text{ kN}$$

$$T = 0,035 \text{ m}$$

$$\frac{1,37}{0,8} \cdot \frac{0,13 + 0,062}{0,13} = 2,53 \text{ kN} < P$$

Corresponding support is 5 kN

Example 3.2

Calculate phase angle difference [$^\circ$] between voltage on generator terminals where $U_g = 6,3 \text{ kV}$ and voltage on HV side of unit transformer where $U_s = 37,8 \text{ kV}$. Parameters of unit transformer are:

$$S_{nT} = 10 \text{ MVA}, e_k = 0,1, p = 6,3 \text{ kV} / 36 \text{ kV}, Yy0$$

Generator power delivery shall be:

- a) 0 MW
- b) 8 MW

Solution:

Base voltage and apparent power:

$$U_B = 6,3 \text{ kV} \text{ and } S_B = 10 \text{ MVA}$$

Voltages and transformer impedance in p.u.:

$$u_g = \frac{U_g}{U_B} = \frac{6,3}{6,3} = 1, u_s = \frac{p \cdot U_s}{U_B} = \frac{\frac{6,3}{36} \cdot 37,8}{6,3} = 1,05, x_t = e_k \cdot \frac{S_B}{S_{nT}} = 0,1 \cdot \frac{10}{10} = 0,1$$

Active power transferred through transformer:

$$p = \frac{u_g \cdot u_s}{x_t} \sin \delta$$

$$\text{a) } \frac{P}{S_V} = \frac{0}{10} = 0 = \frac{1 \cdot 1,05}{0,1} \sin \delta \text{ and thus } \delta = 0^\circ$$

$$\text{b) } \frac{P}{S_V} = \frac{8}{10} = 0,8 = \frac{1 \cdot 1,05}{0,1} \sin \delta \text{ and thus } \delta = \arcsin \frac{0,8 \cdot 0,1}{1 \cdot 1,05} = \arcsin 0,0762 = 4,37^\circ$$

Example 3.3

Calculate phase angle difference [$^\circ$] causing the same overcurrent as in the case of 10% voltage difference.

$S_{nT} = S_{nG}, u_k = 0,1$ and $x_d'' = 0,15$. (Do not neglect an impedance of the unit transformer!).

Solution:

$$i_{k(U)}'' = \frac{e'' - u_s}{x_t + x_d''} = \frac{\Delta u}{u_k + x_d''} = \frac{0,1}{0,1 + 0,15} = 0,4$$

$$i_{k(\varphi)}'' = \frac{e'' - u_s}{x_t + x_d''} = \frac{2u \cdot \sin \frac{\psi}{2}}{u_k + x_d''} = \frac{2 \cdot 1 \cdot \sin \frac{\psi}{2}}{0,1 + 0,15} = 0,4$$

$$\psi = \frac{180}{\pi} \cdot 2 \cdot \arcsin \frac{0,4 \cdot 0,25}{2} = 5,73^\circ$$

Example 3.4

Generator is being synchronized to grid (system) which is assumed to be an infinity bus via unit transformer under following conditions:

$$U_G = 23 \text{ kV}, U_s = 410 \text{ kV}$$

Unit transformer parameters are:

$$S_{nT} = 1100 \text{ MVA}, e_k = 0,15, p = 24 \text{ kV} / 420 \text{ kV}, Ynd11$$

Generator parameters are:

$$S_{nG} = 1100 \text{ MVA}, U_{nG} = 24 \text{ kV}, x_d'' = 0,15$$

Calculate initial symmetrical overcurrent and decide whether generator is during this transient working in underexcited or overexcited regime.

Solution:

Base voltage and apparent power:

$$U_B = 24 \text{ kV} \quad a \quad S_B = 1100 \text{ MVA}$$

Voltages and impedances in p.u.:

$$u_g = e'' = \frac{U_G}{U_B} = \frac{23}{24} = 0,9583, \quad u_s = p \cdot \frac{U_s}{U_B} = \frac{24}{420} \cdot \frac{410}{24} = 0,9762,$$

$$x_g = x_d'' \cdot \frac{S_B}{S_{nG}} = 0,15 \cdot \frac{1100}{1100} = 0,15, \quad x_t = e_k \cdot \frac{S_B}{S_{nT}} = 0,15 \cdot \frac{1100}{1100} = 0,15$$

Three phase initial symmetrical overcurrent will be (source orientation):

$$\hat{i}_k'' = \frac{e'' - u_s}{j \cdot (x_t + x_g)} = \frac{0,9583 - 0,9762}{j \cdot (0,15 + 0,15)} = -j \cdot 0,0179, \text{ and thus}$$

$$I_k'' = i_k'' \cdot p \cdot \frac{S_B}{\sqrt{3} \cdot U_B} = 0,0179 \cdot \frac{24}{420} \cdot \frac{1100}{\sqrt{3} \cdot 24} = 1,154 \text{ kA}$$

While reactive current has negative value respectively $e'' < u_s$, generator is working in *underexcited* regime.

Example 4.1

Calculate total cooling water mass flow [kg/s] in circulation cooling circuit and raw water mass flow [kg/s] needed for supplying cooling circuit. Emission steam from turbine LP part outlet is injected to condenser as a saturated vapor (ideally dry) at mass flow rate $\dot{m}_e = 25 \text{ kg} \cdot \text{s}^{-1}$, where is condensing at 40 °C. Cooling water condenser has inlet temperature $T_{cool IN} = 20^\circ\text{C}$ and outlet temperature

$T_{cool\ OUT} = 35^{\circ}\text{C}$. Cooling water is (partly) evaporated in cooling tower at $T_{evap} = 25^{\circ}\text{C}$. In addition to that, blow-out losses are 0,1%. Heat capacity of water is $c_w = 4,18 \frac{\text{kJ}}{\text{kg}\cdot\text{K}}$

Turbine emission steam parameters: $T_e = 40^{\circ}\text{C}$, $s_e = 8,675 \text{ kJ}\cdot\text{kg}^{-1}\cdot\text{K}^{-1}$, $i_e = 2575 \text{ kJ}\cdot\text{kg}^{-1}$

Condensate parameters: $T_k = 40^{\circ}\text{C}$, $s_k = 0,527 \text{ kJ}\cdot\text{kg}^{-1}\cdot\text{K}^{-1}$, $i_k = 167,5 \text{ kJ}\cdot\text{kg}^{-1}$

Water at 25°C : $s_{v25} = 0,367 \text{ kJ}\cdot\text{kg}^{-1}\cdot\text{K}^{-1}$, $i_{v25} = 104,8 \text{ kJ}\cdot\text{kg}^{-1}$

Saturated steam at 25°C : $s_{p25} = 8,556 \text{ kJ}\cdot\text{kg}^{-1}\cdot\text{K}^{-1}$, $i_{p25} = 2547 \text{ kJ}\cdot\text{kg}^{-1}$

Solution:

$$\dot{m}_{cool\ IN} = \frac{\dot{m}_e \cdot (i_e - i_k)}{c_w \cdot (T_{cool\ OUT} - T_{cool\ IN})} = \frac{25 \cdot (2575 - 167,5)}{4,18 \cdot (35 - 20)} = 960 \text{ kg/s}$$

$$\dot{m}_{cool\ SUP} = \left(0,001 + \frac{c_w \cdot (T_{cool\ OUT} - T_{cool\ IN})}{i_{p25} - i_{v25}} \right) \cdot \dot{m}_{cool\ IN} = \left(0,001 + \frac{4,18 \cdot (35 - 20)}{2547 - 104,8} \right) \cdot 960$$

$$= 25,6 \text{ kg/s}$$

Example 4.2

Calculate total efficiency of CCGT cycle:

Gas cycle efficiency	$\eta_g = 0,4$
Total heat exchanger losses	$\xi_e = 0,1$
Steam cycle efficiency	$\eta_s = 0,35$

Solution:

$$\eta_{CCGT} = \eta_g + (1 - \xi_e) \cdot (1 - \eta_g) \cdot \eta_s = 0,4 + (1 - 0,1) \cdot (1 - 0,4) \cdot 0,35 = 0,589$$

Example 4.3

Calculate total efficiency of CHP (combined heat + power generation) consisting of back pressure turbine + district heat system:

Back pressure turbine efficiency	$\eta_{BP} = 0,25$
Total district heat system losses	$\xi_H = 0,15$

Solution:

$$\eta_{CHP} = \eta_{BP} + (1 - \xi_H) \cdot (1 - \eta_{BP}) = 0,25 + (1 - 0,15) \cdot (1 - 0,25) = 0,8875$$

Example 4.4

Calculate volume of air [$\text{m}^3 \cdot \text{kg}^{-1}$] needed for an ideal combustion of 1 kg of anthracite with ash content $A^r = 10\%$ and carbon content $C^r = 90\%$. Excess of air factor shall be $\lambda = 1,3$ for this case (boiler). Water content (fuel, air) is negligible.

(The air contains 21% of oxygen, molar volume of oxygen at normal temperature and pressure is $22,4 \text{ dm}^3 \cdot \text{mol}^{-1}$ and carbon molecular weight is $M(C) = 12 \text{ g} \cdot \text{mol}^{-1}$)

Solution:

$$V_{vzs} = 1,3 \cdot \frac{22,4}{0,21} \cdot \frac{0,9}{12} = 10,4 \text{ m}^3 \cdot \text{kg}^{-1}$$

Example 4.5

Calculate excess of oxygen ω_{O_2} [%] (vol.) in flue gas outlet from boiler. Flue gas is assumed to be ideally dry. Volume of combustion air \approx volume of flue gas ($\dot{V}_{vz} \approx \dot{V}_{sn}$). Excess of air factor shall be $\lambda = 1,2$ for this case (boiler).

(The air contains 21% of oxygen)

Solution:

$$\omega_{O_2} = \frac{\lambda - 1}{\lambda} \cdot \omega_{O_2 \text{ air}} = \frac{1,2 - 1}{1,2} \cdot 0,21 = 3,5 \%$$

Example 5.1

Calculate volume of flue gas exhausted from the stack of power plant per one kg of fuel [$\text{m}^3 \cdot \text{kg}^{-1}$]. The boiler is fired by anthracite with following composition: ash content $A^r = 15 \%$ and carbon content $C^r = 85 \%$. Excess of air factor shall be $\lambda = 1,25$ for this case (boiler). Water content (in fuel / inlet air) is negligible.

(The air contains 21% of oxygen, 79% of nitrogen, carbon molecular weight is $M(C) = 12 \text{ g} \cdot \text{mol}^{-1}$, for normal temperature and pressure: molar volume of oxygen is $V_m(O_2) = 22,4 \text{ dm}^3 \cdot \text{mol}^{-1}$, carbon dioxide is $V_m(CO_2) = 22,3 \text{ dm}^3 \cdot \text{mol}^{-1}$)

$$V_{vzst} = \frac{22,4}{0,21} \cdot \frac{0,85}{12} = 7,56 \text{ m}^3 \cdot \text{kg}^{-1}$$

$$V_{sns} = 22,3 \cdot \frac{0,85}{12} + 0,79 \cdot 7,56 + (1,25 - 1) \cdot 7,56 = 1,58 + 5,97 + 1,89 = 9,44 \text{ m}^3 \cdot \text{kg}^{-1}$$

Example 5.2

Calculate limestone ($CaCO_3$) consumption [$\text{kg} \cdot \text{s}^{-1}$] in flue gas desulphurization (FGD) unit working with efficiency of 96%. Flue gas volume flow is $\dot{V}_{sn} = 200 \text{ m}^3 \cdot \text{s}^{-1}$. Concentration of SO_2 in the inlet flue gas reaches $c(SO_2) = 5000 \text{ mg} \cdot \text{m}^{-3}$.

(limestone molecular weight is $M(\text{CaCO}_3) = 100 \text{ g.mol}^{-1}$, sulphur dioxide molecular weight is $M(\text{SO}_2) = 64 \text{ g.mol}^{-1}$, assume an ideal reactivity of limestone)

$$\dot{m}_{\Delta\text{SO}_2} = 0,96 \cdot 5 \cdot 10^{-3} \cdot 200 = 0,96 \text{ kg.s}^{-1}$$

$$\dot{n}_{\Delta\text{SO}_2} = \dot{n}_{\text{CaCO}_3} = \frac{0,96}{0,064} = 15 \text{ mol.s}^{-1}$$

$$\dot{m}_{\text{CaCO}_3} = 15 \cdot 0,100 = 1,5 \text{ kg.s}^{-1}$$

Example 5.3

In the stack inlet it has been measured: Sulphur dioxide concentration $c_{\text{SO}_2\text{measured}} = 220 \text{ mg.m}^{-3}$ and excess of oxygen $\omega_{\text{O}_2\text{measured}} = 4\%$ (vol.). Environmental limits are $c_{\text{limitSO}_2} = 200 \text{ mg.m}^{-3}$ at reference value excess of oxygen $\omega_{\text{O}_2\text{ref}} = 6\%$ (vol.).

Decide whether environmental limits for SO_2 are met.

(The air contains 21% of oxygen)

$$\begin{aligned} c_{\text{SO}_2\text{ref}} &= c_{\text{SO}_2\text{measured}} \cdot \frac{\lambda_{\text{measured}}}{\lambda_{\text{ref}}} = c_{\text{SO}_2\text{measured}} \cdot \frac{\frac{\omega_{\text{O}_2\text{air}}}{\omega_{\text{O}_2\text{air}} - \omega_{\text{O}_2\text{measured}}}}{\frac{\omega_{\text{O}_2\text{air}}}{\omega_{\text{O}_2\text{air}} - \omega_{\text{O}_2\text{ref}}}} = \\ &= c_{\text{SO}_2\text{measured}} \cdot \frac{\omega_{\text{O}_2\text{air}} - \omega_{\text{O}_2\text{ref}}}{\omega_{\text{O}_2\text{air}} - \omega_{\text{O}_2\text{measured}}} = 220 \cdot \frac{0,21 - 0,06}{0,21 - 0,04} = 194 \text{ mg.m}^{-3} \end{aligned}$$

$c_{\text{limitSO}_2} > c_{\text{SO}_2\text{ref}}$, the boiler is operated under environmental limits.